D 드릴링

DURACARB SOLUTIONS

DRILLING

DEC D160S25 – 2D

1 2 3

1. 드릴 직경

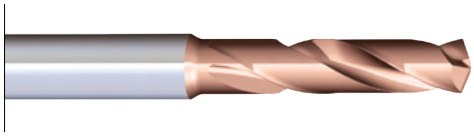
- D160 → Ø 16.0 mm
- D210 → Ø 21.0 mm

2. 샹크 직경

- S25 → Ø 25.0 mm
- S32 → Ø 32.0 mm

3. 가공 깊이

- 2D → 2XD
- 3D → 3XD



SDEC NS030 – 4

1 2 3 4

1. 급유 방식

- N : 외부급유
- O : 내부급유

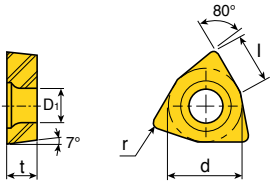
2. 가공 길이

- S : 3xD (직경)
- R : 5xD (직경)

3. 가공 직경

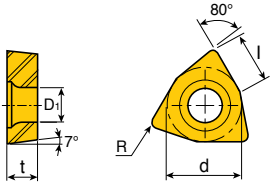
3. 샹크 사이즈

WCMX ...

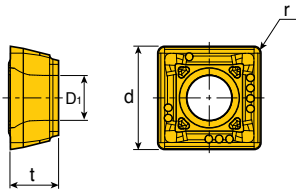


인서트	규격	치수(mm)					재종			
		d	t	r	D1	l	DC154	DC9800	DP5320	DC7040
	WCMX 030204	5.56	2.38	0.4	2.55	3.8		●	●	
	030208	5.56	2.38	0.8	2.55	3.6		●	●	
	040204	6.35	2.38	0.4	2.8	4.3		●	●	
	040208	6.35	2.38	0.8	2.8	4.1		●	●	
	050308	7.94	3.18	0.8	3.2	5.4	●	●		●
	06T308	9.52	3.97	0.8	3.7	6.5	●	●		●
	080412	12.70	4.76	1.2	4.3	8.7	●	●		●

WCGX ...-S



인서트	규격	치수(mm)					재종		
		d	t	R	D1	l	DC9800	DP9020	DC7040
	WCGX 030204-S	5.56	2.38	0.4	2.55	3.8	●	●	
	040204-S	6.35	2.38	0.4	2.8	4.3	●	●	●
	050308-S	7.94	3.18	0.8	3.4	5.4	●	●	●
	06T308-S	9.52	3.97	0.8	4.4	6.5	●	●	●
	080408-S	12.70	4.76	0.8	5.5	8.7	●	●	●



인서트	규격	치수(mm)				스크류	재종		
		d	t	r	D1		DP5030	DC9800	DC9235
	SPMX 05T204 MG	5	2.68	0.4	2.25	DS 20043I/HG-P	●	●	●
	06T204 MG	6	2.8	0.4	2.61	DS 22052I/HG	●	●	●
	070308 MG	7.94	3.5	0.8	2.85	DS 25064I	●	●	●
	09T308 MG	9.8	3.8	0.8	4.05	DS 35088I	●	●	●
	11T308 MG	11.5	4.3	0.8	4.45	DS 40093I	●	●	●